

SEV★CAL

CUTTING TOOLS

FRACTION	DECIMAL	MILLIMETER	FRACTION	DECIMAL	MILLIMETER
1/64	.0156	0.396	33/64	.5156	13.096
1/32	.0312	0.792	17/32	.5312	13.492
3/64	.0468	1.190	35/64	.5468	13.888
1/16	.0625	1.587	9/16	.5625	14.287
5/64	.0781	1.983	37/64	.5781	14.683
3/32	.0937	2.379	19/32	.5937	15.079
7/64	.1093	2.776	39/64	.6093	15.476
1/8	.1250	3.175	5/8	.6250	15.875
9/64	.1406	3.571	41/64	.6406	16.271
5/32	.1562	3.967	21/32	.6562	16.667
11/64	.1718	4.363	43/64	.6718	17.063
3/16	.1875	4.762	11/16	.6875	17.462
13/64	.2031	5.158	45/64	.7031	17.858
7/32	.2187	5.554	23/32	.7187	18.254
15/64	.2343	5.951	47/64	.7343	18.651
1/4	.2500	6.350	3/4	.7500	19.050
17/64	.2656	6.746	49/64	.7656	19.446
9/32	.2812	7.142	25/32	.7812	19.842
19/64	.2968	7.588	51/64	.7968	20.238
5/16	.3125	7.937	13/16	.8125	20.637
21/64	.3281	8.333	53/64	.8281	21.033
11/32	.3437	8.729	27/32	.8437	21.429
23/64	.3593	9.126	55/64	.8593	21.826
3/8	.3750	9.525	7/8	.8750	22.225
25/64	.3906	9.921	57/64	.8906	22.621
13/32	.4062	10.317	29/32	.9062	23.017
27/64	.4218	10.713	59/64	.9218	23.413
7/16	.4375	11.112	15/16	.9375	23.812
29/64	.4531	11.508	61/64	.9531	24.208
15/32	.4687	11.904	31/32	.9687	24.604
31/64	.4843	12.301	63/64	.9843	25.001
1/2	.5000	12.700	1	1.000	25.400